

840d sl toolbox 7 4 download

04/16/14  
10:18 AM

Materialdatabase		MATERIAL	
MATERIAL	STEEL		
PROCESS	U (m/min)	F (mm/rev)	
Turning rough	1.100	1.100	
Turning finish	1.100	1.100	
Groove	1.100	1.100	
Cutoff	1.100	1.100	
	U (m/min)	F (mm/rev)	
Centering	1.100	1.100	
Drilling	1.100	1.100	
Reaming	1.100	1.100	
	U (m/min)	F (mm/min)	Fz (mm/tooth)
Milling	120.000	1.100	1.100
Thread Milling	1.100	1.100	1.100
	U (m/min)		
Thread Turning	1.100		
	U (m/min)	UR (m/min)	
Thread Drilling	1.100	1.100	

Meas. workp. Meas. tool

Material-Database

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